



ERIE INDUSTRIAL




931 GREENGARDEN BLVD.
ERIE, PA 16501
800-999-0575

Erie Industrial High Performance Drill Regrind Charges

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Drill Maximum Cutting Diameter			High Performance, Split Gash & Radial Gash, Solid Carbide Drills							
inch	mm		Un-coated	TiN Coated	TiAlN Coated	Other Coated	Total # of drills	Extra Charge for Custom Features (see note)	Extended Regrind Charge	
< 3/16 (.1875)	6,0	Qty					0		\$0.00	
		\$	\$7.36	\$9.71	\$10.78					
3/8 (.375)	10,0	Qty					0		\$0.00	
		\$	\$8.11	\$13.23	\$15.53					
7/16 (.4375)	12,0	Qty					0		\$0.00	
		\$	\$8.79	\$15.20	\$18.09					
1/2 (.500)	14,0	Qty					0		\$0.00	
		\$	\$12.16	\$18.58	\$21.46					
5/8 (.625)	16,0	Qty					0		\$0.00	
		\$	\$18.26	\$27.18	\$28.60					
11/16 (.6875)	18,0	Qty					0		\$0.00	
		\$	\$21.84	\$32.18	\$34.08					
1-1/8 (1.125)	26,0	Qty					0		\$0.00	
		\$	\$43.25	\$63.09	\$72.01					
1-1/4 (1.250)	32,0	Qty					0		\$0.00	
		\$	\$53.44	\$73.28	\$82.20					
TOTAL NUMBER OF DRILLS*							0		\$0.00	
Insert Blade Maximum Cutting Diameter			KSEM (Insert Blades) 					Total # of Insert Blades	Extra Charge for Custom Features (see note)	Extended Regrind Charge
inch	mm	Seat	GD Geometry TiN Coated	MD Geometry TiN Coated	LD & LDC Geometry TiAlN Coated	HP Geometry TiAlN Coated				
.492 - .624	12,5 - 15,87	Qty					0		\$0.00	
		A, B, C	\$34.44	\$34.44	\$39.64	\$39.64				
.625 - .786	15,88 - 19,99	Qty					0		\$0.00	
		1 to 2	\$38.83	\$38.83	\$42.69	\$42.69				
.787 - 1.260	20,0 - 32,0	Qty					0		\$0.00	
		3 to 8	\$45.10	\$45.10	\$46.98	\$46.98				
1.261 - 1.575	32,01 - 40,0	Qty					0		\$0.00	
		9 to 10	\$61.31	\$61.31	\$65.78	\$65.78				
TOTAL NUMBER OF INSERT BLADES*							0		\$0.00	
Custom Drills and Added Features										
Step Drills: Diameter Price plus \$10 per step per drill										
Added Features: Corner radius, chip breaker, bevel, chamfer, RHTB, etc: \$10 Extra										
Profile step drill: \$25.00 Extra										